

**City of Novato  
City Manager's Housing Working Group  
Wednesday, April 27, 2011  
6:30 – 9:30 pm  
503 South Palm Drive  
Hamilton Community Center**

**AGENDA**

I.	6:30	<b>Welcoming Comments</b>  <b>Business</b> <ul style="list-style-type: none"> <li>▪ Agenda Review</li> <li>▪ Written Public Comment received prior to meeting (<i>Hand delivered at meeting</i>)</li> </ul>	David Wallace, City of Novato Community Development Director  Susan Sherry, Executive Director and Collaborative Policy Specialist Center for Collaborative Policy California State University, Sacramento
III.	6:35	<b>Discussion of Housing Site and Density Recommendations</b> <ul style="list-style-type: none"> <li>▪ Brief overview of new alternate sites</li> <li>▪ Pros and cons of each residential site</li> <li>▪ Proposed downtown housing provisions</li> <li>▪ Discussion of site densities</li> <li>▪ Sites to be deleted from consideration?</li> </ul>	Working Group, Dave Wallace, Susan Sherry  ATTACHMENTS:  Site pros/cons from last meeting  New Alternate Sites
IV.	9:20	<ul style="list-style-type: none"> <li>▪ Topics for May 4 meeting</li> <li>▪ Public Comment meeting date</li> </ul>	
V.	9:30	<b>Adjourn / Closing Comments</b>	David Wallace, City of Novato, Community Development Director